

**JAMES  
CROPPER**

EST. 1845



**TECHNICAL DATA**

# DOLCELICIOUS

**TARGET MARKET**

Food Packaging

**Organic, subtle and natural or glamorous, rich and bold, choose from 11 eye-catching shades and work with us to create an exceptional food contact paper to compliment your brand.**

Dolcelicious is a game-changer for premium food brands. A tactile and beautifully coloured range of high quality, certified food contact papers – suitable for contact with dry, moist and fatty foodstuffs.

[www.dolcelicious.com](http://www.dolcelicious.com)



## APPLICATIONS

- Luxury Food Packaging

## PRINT SUITABILITY

- Lithography
- Silkscreen
- Flexography
- Letterpress
- Die Cutting
- Laser Cutting
- Foil Blocking
- Dry Toner
- Blind Embossing



## CERTIFICATIONS



The mark of responsible forestry



Fully Recyclable & Biodegradable



94/62/CE & EN71-3 Compliant



CONEG Compliant



Elemental Chlorine Free



CHP Recycling Energy



REACH Compliant (EC 1907/2006)

REGULATION (EC) 1935/2004  
REGULATION (EC) 2023/2006  
ISO 9001, ISO 14001, ISO 50001  
OHSAS 18001 STANDARDS



# DOLCELICIOUS



**COLOURS** 11 colours available:

- Elderflower White
- Lemon Drizzle
- Summer Coulis
- Kiwi Fizz
- Roasted Chestnut
- Black Lentil
- Liquorice
- Honey Gold Gloss
- Honey Gold Matt
- Silver Spoon Gloss
- Silver Spoon Matt



## TECHNICAL DATA

Colour:	Elderflower White			Tolerance
Grammage g/m	120	165	330	± 5%
Thickness Qm :	165	225	415	NOMINAL
Burst kPa:	290	396	790	MINIMUM
Cobb (1 min) g/m	25	25	25	TARGET
Bendtsen Roughness ml/min:	1400	1400	1400	TARGET
Rigidity (MD)				
Rigidity (CD)				
Tear (MD)				
Tear (CD)				
Moisture %	7.5	7.5	7.5	NOMINAL
Colour:	Black Lentil, Liquorice, Lemon Drizzle, Summer Coulis, Kiwi Fizz			Tolerance
Grammage g/m	120	165	330	± 5%
Thickness Qm :	170	225	415	NOMINAL
Burst kPa:	360	495	760	MINIMUM
Cobb (1 min) g/m	25	25	25	TARGET
Bendtsen Roughness ml/min:	1400	1400	1400	TARGET
Dennison Wax Pick / Clear	16	16	16	EXPECTED
Rigidity (MD)				
Rigidity (CD)				
Tear (MD)				
Tear (CD)				
Moisture %	7.5	7.5	7.5	NOMINAL



# DOLCELICIOUS



## TECHNICAL DATA

Colour:	Roasted Chestnut			Tolerance
Grammage g/m	120	165	330	± 5%
Thickness Qm :	170	165	360	NOMINAL
Burst kPa:	290	396	790	MINIMUM
Cobb (1 min) g/m	25	25	25	TARGET
Bendtsen Roughness ml/min:	1400	1400	1400	TARGET
Dennison Wax Pick / Clear	16	16	16	EXPECTED
Rigidity (MD)				
Rigidity (CD)				
Tear (MD)				
Tear (CD)				
Moisture %	7.5	7.5	7.5	NOMINAL
Colour:	Honey Gold Gloss / Matt, Silver Spoon Gloss / Matt			Tolerance
Grammage g/m	120	300		± 5%
Thickness Qm :	100	410		

**FOR MORE INFORMATION, CALL OUR SALES TEAM: +44 (0)1539 818 240**

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